

## ESTERTEC<sup>®</sup> VSP High-Performance Lubricant Base Stocks

## Technical Data Sheet

Vicinal Secondary Polyol (VSP) synthetic esters offer exceptional performance based on their innovative structure achieved via a unique production process. Steric hindrance enhances oxidative stability, while secondary alcohols on adjacent carbons significantly improve hydrolytic stability. ESTERTEC<sup>®</sup> VSP base stocks deliver natural energy efficiency with a combination of low density and high VI that significantly reduce friction and wear. Designed for formulating industrial/automotive lubricants and dielectric fluids.

| Property, Typical Values                                       | Test Method | EXP 1416     | EXP 1418     | EXP 1425     | EXP 1432     |
|--|-------------|--------------|--------------|--------------|--------------|
| Appearance   | Visual      | Clear liquid | Clear liquid | Clear liquid | Clear liquid |
| Viscosity, cSt (100 °C)  | ASTM D7042  | 3.6          | 4.1          | 5            | 7            |
| Viscosity, cSt (40 °C)   | ASTM D7042  | 16           | 18           | 25           | 33           |
| Viscosity, cSt (20 °C)   | ASTM D7042  | 38           | 42           | 57           | 75           |
| Viscosity index  | ASTM D2270  | 110          | 125          | 140          | 180          |
| Density/Specific gravity @ 25 °C                               | ASTM D4052  | 0.895        | 0.893        | 0.890        | 0.890        |
| Pour point, °C   | ASTM D97    | -60          | -40          | -25          | -42          |
| Flash point, °C (COC)  | ASTM D92    | 230          | 240          | 250          | 295          |
| TAN, mg KOH/g  | ASTM D974   | < 0.10       | < 0.10       | < 0.10       | < 0.10       |
| Water content, weight %  | ASTM D6304  | < 0.10       | < 0.10       | < 0.10       | < 0.10       |
| Noack volatility, weight % (250 °C)                            | ASTM D6375  | 9            | 7            | 3            | 1            |
| Foam tendency, ml @ 25 °C                                      | ASTM D892   | < 10         | < 10         | < 10         | < 10         |
| Demulsibility, minutes to 0 ml emulsion                        | ASTM D1401  | 15           | 15           | 15           | 15           |
| Copper corrosion   | ASTM D130   | 1b           | 1b           | 1b           | 1b           |
| Thermal conductivity, W/mK                                     | ASTM D7896  | 0.137        | 0.139        | 0.142        | 0.145        |
| Specific heat, kJ/kg·°C  | ASTM E2716  | 2.15         | 2.15         | 2.20         | 2.15         |
| Dielectric constant  | IEC 60247   | 3.20         | 3.10         | 3.00         | 2.87         |
| Power factor   | IEC 60247   | < 0.03       | < 0.03       | < 0.03       | < 0.03       |
| Dielectric breakdown voltage, 2mm, KV                          | ASTM D1816  | 50           | 50           | 50           | 50           |
| Oxidation onset temperature (OOT) °C                           | ASTM E2009  | 255          | 255          | 260          | 255          |
| Hydrolytic stability<br>Oil / Water acidity, mg KOH/g / mg KOH | ASTM D2619  | 0.03 / 1.0   | 0.02 / 1.0   | 0.02 / 2.0   | 0.01 / 0.8   |

## **Features**

- Excellent lubricity, low friction and antiwear
- Best-in-class hydrolytic stability
- Good thermal/oxidative stability
- High flash point, low pour point
- Low density for energy efficiency
- Readily biodegradable, > 60 % biogenic content

## **Applications**

- Metalworking fluids soluble and straight oils
- Engine oils
- Transmission & driveline fluids
- Industrial lubricants
- ► Transformer oils, dielectric fluids
- EAL, sustainable lubricants and fluids

ESTERTEC<sup>®</sup> is a registered trade name of companies of the Zschimmer & Schwarz Group. Zschimmer & Schwarz Inc. and its marketing subsidiaries, affiliates, partners and suppliers disclaim responsibility for results of use of the Materials or of any product, method, or apparatus mentioned herein. Nothing stated herein is to be considered a recommendation or inducement of any use, manufacture or sale that may infringe any patents or any other proprietary rights now or hereafter in existence. The Materials are intended to act as a guide for use at your discretion and risk. We assume no liability in connection with the use, or the utilization of the Materials or the methods or products described therein. Information pertaining to availability, pricing and technical assistance for these products can be obtained through the nearest sales representative or authorized distributor. Copyright © 2024 Zschimmer & Schwarz Inc. |All Rights Reserved

Zschimmer & Schwarz, Inc.

70 GA Highway 22 W Milledgeville, GA 31061 | US T +1 478 454 1942 lubricants@zschimmer-schwarz.com zschimmer-schwarz.com zslubes.com

